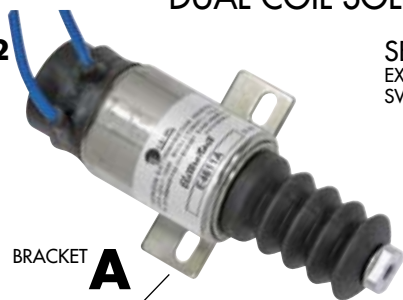


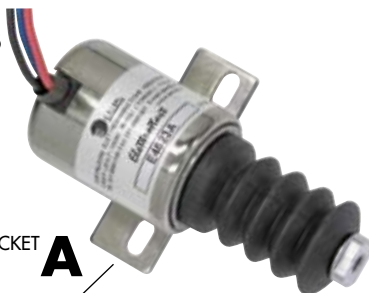
### DUAL COIL SOLENOID FOR PULL ACTION OR PULL-PUSH ACTION

**SERIES 1-2**  
INTERNAL SWITCHING

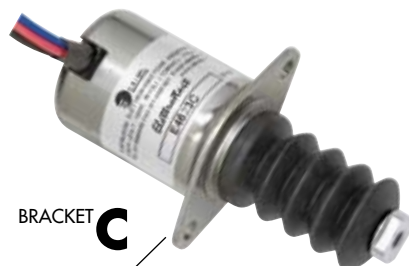


BRACKET **A**

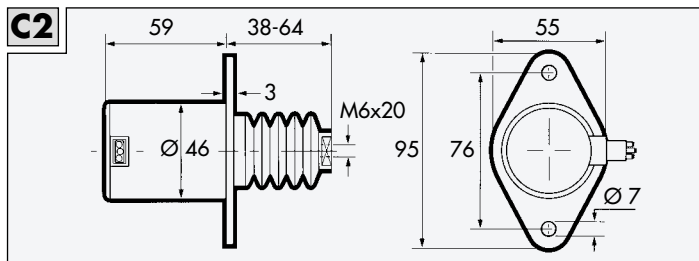
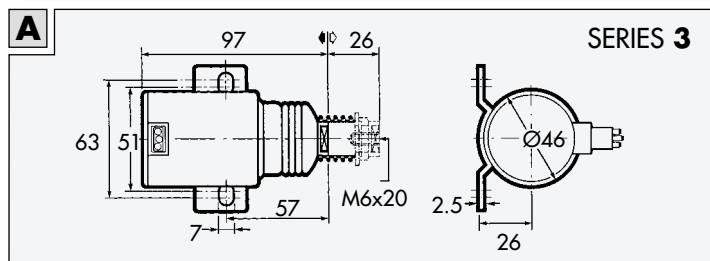
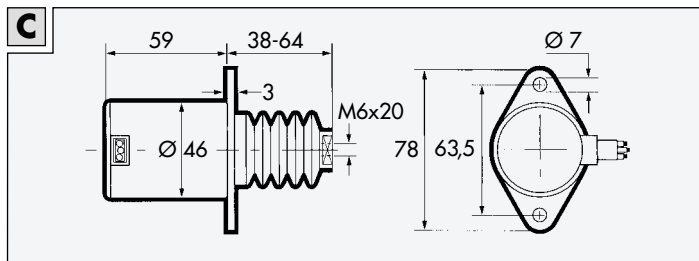
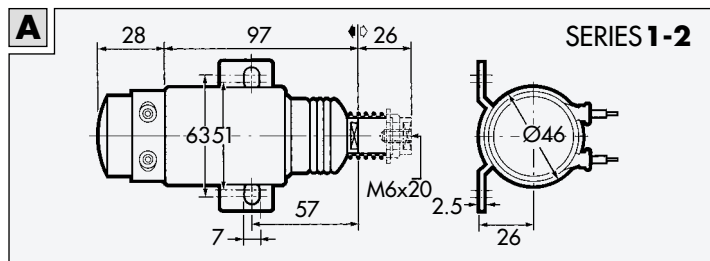
**SERIES 3**  
EXTERNAL SWITCHING



BRACKET **A**



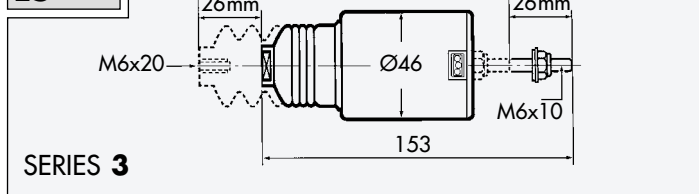
BRACKET **C**



#### SPECIFICATIONS

|                           |                   |         |
|---------------------------|-------------------|---------|
| Rated voltage             | 12 V DC           | 24 V DC |
| Pull current              | 40 A              | 23.5 A  |
| Hold current              | 0.60 A            | 0.30 A  |
| Duty service              | Continuous (100%) |         |
| Stroke                    | 26 mm             |         |
| Force at starting         | 7 Kg              |         |
| Windings insulation class | H (180° C)        |         |
| Ambient temperature       | -40° C ÷ 120° C   |         |
| Weight                    | 0.81 Kg           |         |

**VERSION ES**

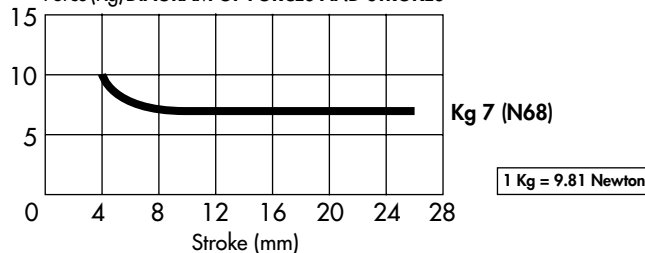


#### OPERATION

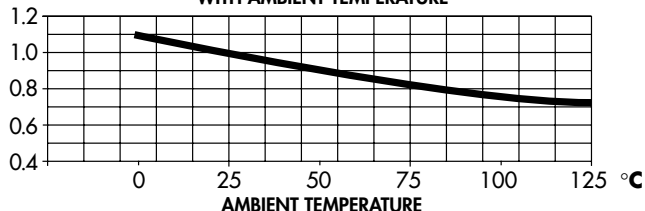
The solenoid has two windings:

- 1) An intermittent-service pulling winding involved in the initial phase for approximately 150 ms, with the function of moving the plunger.
  - 2) A continuous-service holding winding, with the function of maintaining the plunger in position.
- For a proper operation of the solenoid, it is indispensable for the plunger to reach end of travel and to obtain the perfect adherence to the bottom.

Force (Kg) **DIAGRAM OF FORCES AND STROKES**



**FORCE VARIATION COEFFICIENT ACCORDING WITH AMBIENT TEMPERATURE**



#### AVAILABLE OPTIONS

The desired model has to be defined choosing one option in every column, building in this way the solenoid code.

| Versions                                     | Voltages           | Circuits            | Brackets  | Optional Springs | Electrical connections |
|--|--------------------|---------------------|-----------|------------------|------------------------|
| <b>E46</b> pull action                       | <b>1</b> = 12 V DC | <b>1</b> = Series 1 | <b>A</b>  | <b>M1</b>        | Standard Cables        |
| <b>ES46</b> pull-push action (only series 3) | <b>2</b> = 24 V DC | <b>2</b> = Series 2 | <b>C</b>  | <b>M2</b>        |                        |
|  |                    | <b>3</b> = Series 3 | <b>C2</b> | <b>M3</b>        |                        |

### DUAL COIL SOLENOID FOR PULL ACTION OR PULL-PUSH ACTION

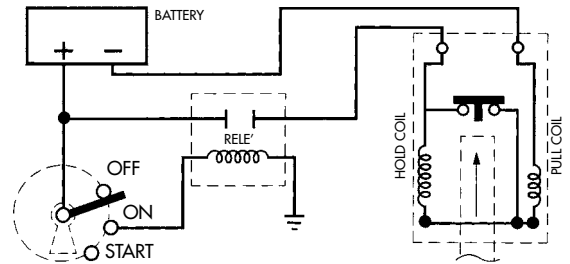
#### ELECTRIC CIRCUITS FOR DIESEL ENGINES

##### SERIES 1

WITH INTERNAL SWITCH

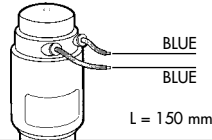
#### DIRECT ELECTRIC CIRCUIT

The solenoid connection is not conditioned by the polarity (+ and -)  
In the version with cables these are blue.



#### ELECTRICAL CONNECTIONS

BY CABLES

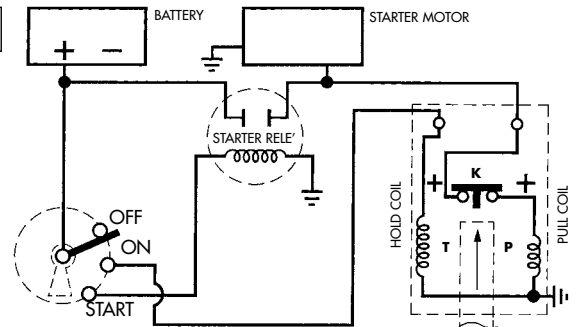


##### SERIES 2

WITH INTERNAL SWITCH

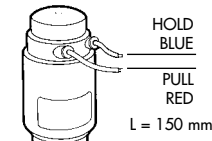
#### ELECTRIC CIRCUIT COMBINED WITH STARTER MOTOR

The solenoid connection feeding the pull coil P and the hold coil T is marked with the indication PULL (red cable) and HOLD (blue cable). The body is connected to ground. The pull coil P is fed in parallel with the starter motor: the red cable connected to the positive of the starter motor and the blue cable connected to the positive of the key switch. The auxiliary switch K ensures disconnection of the coil P and prevents the possible damaging return of parasitic currents.



#### ELECTRICAL CONNECTIONS

BY CABLES



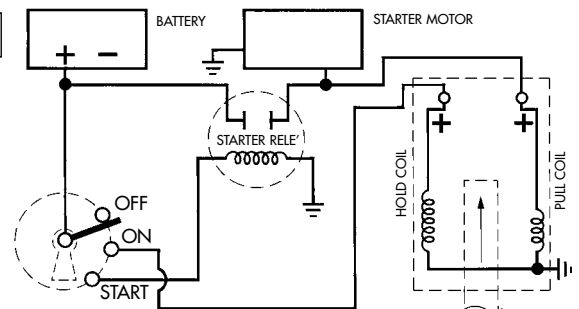
##### SERIES 3

WITHOUT INTERNAL SWITCH

The connection of the solenoid is the same as for the Series 2 circuit and is distinguished by PULL and HOLD.

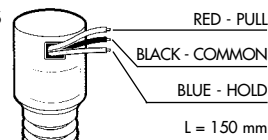
In the version with cables, these are respectively red and blue.

- Designed for coupling with starter motor.
- Designed for external switch (Code CEI IE04 - timed static electronic switch ideal for dusty or saline environments and in applications with repeated accelerations).

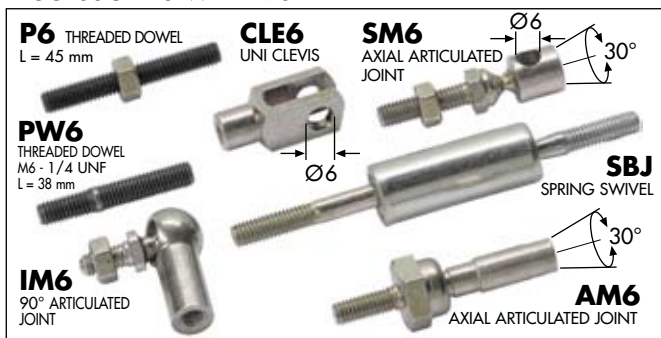


#### ELECTRICAL CONNECTIONS

BY CABLES



#### ACCESSORIES WITH M6 THREAD



#### OPTIONAL SPRINGS

| INTERNAL SPRING 5M1    |        | INTERNAL SPRING 5M2       |        | INTERNAL SPRING 5M3       |        |
|------------------------|--------|---------------------------|--------|---------------------------|--------|
| WIRE DIAMETER SPRING 1 |        | WIRE DIAMETER SPRING 1.25 |        | WIRE DIAMETER SPRING 1.45 |        |
|                        |        |                           |        |                           |        |
| Kg 0.700               | Kg 1.5 | Kg 1.100                  | Kg 2.5 | Kg 3.800                  | Kg 6.0 |